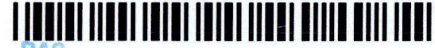




Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBEVR-L11-0010-004-B-1**  
**Job Sheet 188156**



DAG  
21  
9-38

Part No: RBEVR-L11-0010-004-B-1

Job Qty: 2 pcs

Part Name: Press



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEVR-L11-0010-004-B Rev.0 IPP Rev. A 18.12.20 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation    | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier | Sign-off   |
|-------|--------------|-------|------------|----------|-----------|---------|---------------------|------------|
|       |              |       |            |          | Setup Hrs | Run Hrs |                     |            |
| 100   | SL-2500Y - 1 | 2 pcs | 3/15/19    | 3/15/19  | 0.00      | 1.00    | SL-2500Y - 1        | SL 19-3-19 |
| 110   | QC 2         | 2 pcs | 3/15/19    | 3/15/19  | 0.00      | 0.00    | QC 2 - 1            |            |
|       |              |       |            |          |           |         | QC 2 - 12           |            |
|       |              |       |            |          |           |         | QC 2 - 14           |            |
|       |              |       |            |          |           |         | QC 2 - 17           |            |
|       |              |       |            |          |           |         | QC 2 - 19           |            |
|       |              |       |            |          |           |         | QC 2 - 2            |            |
|       |              |       |            |          |           |         | QC 2 - 20           |            |
|       |              |       |            |          |           |         | QC 2 - 22           |            |
|       |              |       |            |          |           |         | QC 2 - 23           |            |
|       |              |       |            |          |           |         | QC 2 - 25           | SL         |
|       |              |       |            |          |           |         | QC 2 - 32           |            |
|       |              |       |            |          |           |         | QC 2 - 33           |            |
|       |              |       |            |          |           |         | QC 2 - 35           |            |
|       |              |       |            |          |           |         | QC 2 - 38           |            |
|       |              |       |            |          |           |         | QC 2 - 39           |            |
|       |              |       |            |          |           |         | QC 2 - 4            |            |
|       |              |       |            |          |           |         | QC 2 - 40           |            |
|       |              |       |            |          |           |         | QC 2 - 44           |            |
|       |              |       |            |          |           |         | QC 2 - 45           |            |
|       |              |       |            |          |           |         | QC 2 - 48           |            |
|       |              |       |            |          |           |         | QC 2 - 49           |            |
|       |              |       |            |          |           |         | QC 2 - 50           |            |
|       |              |       |            |          |           |         | QC 2 - 51           |            |
|       |              |       |            |          |           |         | QC 2 - 52           |            |
|       |              |       |            |          |           |         | QC 2 - 54           |            |
|       |              |       |            |          |           |         | QC 2 - 56           |            |
|       |              |       |            |          |           |         | QC 2 - 57           |            |
|       |              |       |            |          |           |         | QC 2 - 62           |            |
|       |              |       |            |          |           |         | QC 2 - 63           |            |
|       |              |       |            |          |           |         | QC 2 - 8            |            |
| 120   | QC 8         | 2 pcs | 3/15/19    | 3/15/19  | 0.00      | 0.00    | QC 8 - 12           |            |

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |



QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 38

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

125 Outsource - 4 - Anodize 2 pcs 3/15/19

GRO002-VC

126 Packaging 2-1 - Receive - B4B 2 pcs 3/15/19 0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

127 QC 6 2 pcs 3/15/19 0.00 0.00

QC 6 - 38

QC 6 - 42

QC 6 - 9

QC 6 - 68

QC 6 - 61

130 Packaging 3-1 - Stock - B4B 2 pcs 3/15/19 0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

140 QC 21 - SA 2 pcs 3/15/19 0.00 0.00

QC 21 - SA - 21

Part Op 100 - 1-Machine as per folio FC 1096 FOLIO REV: AA DWG REV: 2-88 2-Debur

Descriptions: 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

125 - Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant

-Material type; 6061T6 -Certificate of Conformity is required

126 - C of C required.

## Job BOM

| Part / Item | Component Name           | Quantity     | Operation        | Container |
|-------------|--------------------------|--------------|------------------|-----------|
| M6061T6R6   | 6061-T6 Round Bar 6.750" | 1 ft (.5 ea) | 100-SL-2500Y - 1 | 5170 917  |

7.00

DAS

45

9-89

2019-03-12

## Job Allocations

| Operation        | Component Part | Required | Inventory | Allocated |
|------------------|----------------|----------|-----------|-----------|
| 100-SL-2500Y - 1 | M6061T6R6      | 1        | 0         | 0         |

DAS

45

9-89

2019-03-12

## Part Specifications

Specifications could not be found.

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

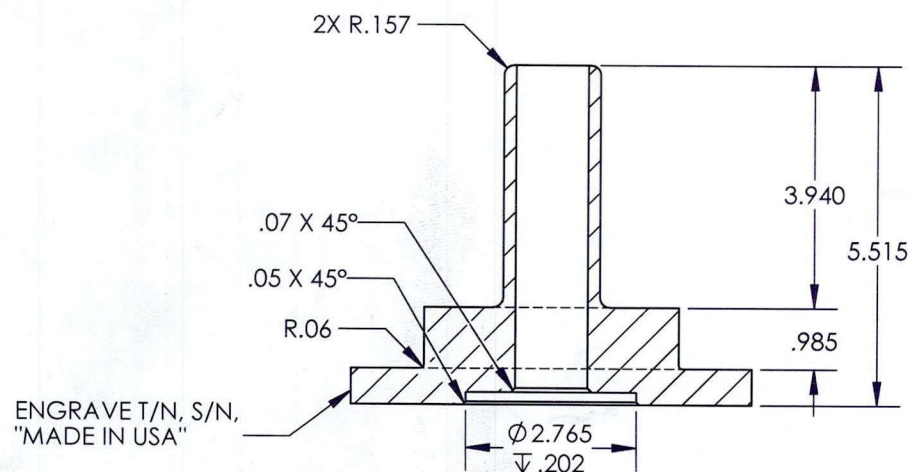
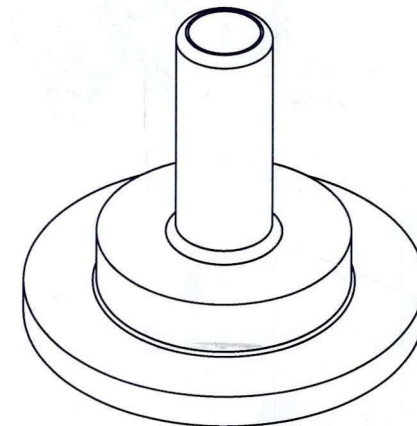
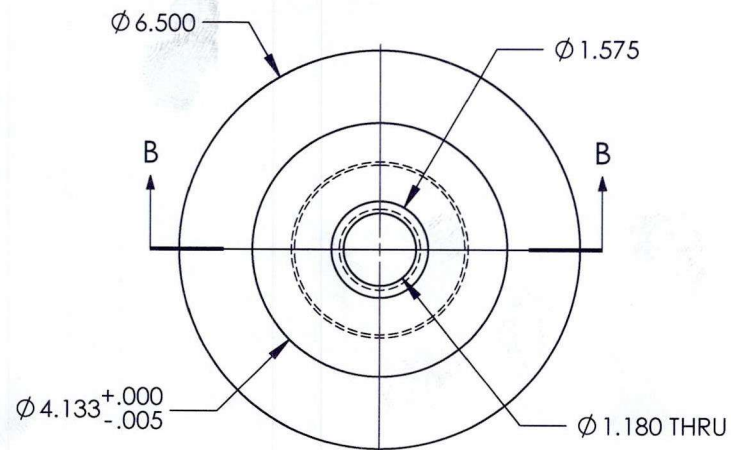
Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |



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| REVISIONS |             |      |         |
|-----------|-------------|------|---------|
| REV       | DESCRIPTION | DATE | INITIAL |
|           |             |      |         |



SECTION B-B

(-1)  
PRESS

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 188156 MCL  
19-01-04

|                                                        |                                    |
|--------------------------------------------------------|------------------------------------|
| <b>RED BARN MACHINE</b>                                |                                    |
| TITLE<br><b>PRESS TOOL</b>                             |                                    |
| DWG NO.<br><b>RBEVR-L11-0010-004-B-1</b>               | REV                                |
| MAT'L 6061                                             | DRAWN BY: GILBERT                  |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i>             |
| .XXX ± .005 FRACTIONS ± 1/32                           | HEAT TREAT                         |
| .XX ± .01 ANGLES ± 5°                                  | FINISH <b>CLEAR ANODIZE</b>        |
| .X ± .1                                                | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | EC135                              |
| SCALE 1:3                                              | DATE 4/11/2012                     |
| SHEET 2 OF 3                                           |                                    |





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S163975



Part: RBEVR-L11-0010-004-B-1

Job No: 188156

Serial No/Batch: S163975

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 03/19/19





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042956



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042956

**PO Date:** 3/22/19

**Due Date:** 3/29/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

### Items

| Line Item | Job    | Part         | Description                                                                                                                                                             | Status         | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 189182 | RBE000-117-9 | Plate<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed -<br>X4 |         | 3/29/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$4.45/pcs       | \$17.80        |

MAR 29 2019

DP

### Line/Item Note

\*\*\*\*\* RUSH \*\*\*\*\* RUSH  
\*\* NEED BACK MARCH 28,2019 \*\*

|   |        |                 |                                                                                                                                                                              |                |  |         |       |       |       |            |         |
|---|--------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--|---------|-------|-------|-------|------------|---------|
| 2 | 188112 | RBE1X54-176-875 | Press Tool<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed -<br>X4 |  | 3/29/19 | 4 pcs | 0 pcs | 4 pcs | \$4.45/pcs | \$17.80 |
|---|--------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--|---------|-------|-------|-------|------------|---------|

MAR 29 2019

DP





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042956



### Items

| Line Item | Job    | Part          | Description                                                                                                                                    | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------|------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 3         | 188718 | RBWA353A04-01 | Cap<br>-Issue P/O to ATG:<br><br>ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL<br>- Certificate of Conformity is required | Firmed | -       | 3/29/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$4.45/pcs       | \$22.25        |

Line Item Note \*\* need back March 29,2019 \*\*

|            |        |     |         |       |       |       |            |         |
|------------|--------|-----|---------|-------|-------|-------|------------|---------|
| 190651     | Firmed | -X4 | 3/29/19 | 4 pcs | 0 pcs | 4 pcs | \$4.45/pcs | \$17.80 |
| Sub Total: |        |     |         | 9     | 0     | 9     |            | \$40.05 |

|   |        |                        |                                                                                                                                                                         |        |   |         |       |       |       |            |         |
|---|--------|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|
| 4 | 188156 | RBEVR-L11-0010-004-B-1 | Press<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed | - | 3/29/19 | 4 pcs | 0 pcs | 4 pcs | \$4.45/pcs | \$17.80 |
|---|--------|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|

Line Item Note \*\* need back March 29,2019 \*\*

|   |        |                   |                                                                                                                                                                        |        |   |         |       |       |       |            |         |
|---|--------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|
| 5 | 189487 | RBE1X25-166-857-1 | Tube<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed | - | 3/29/19 | 6 pcs | 0 pcs | 6 pcs | \$4.45/pcs | \$26.70 |
|---|--------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|

Line Item Note \*\* need back March 29,2019 \*\*



Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042956



### Items

| Line Item                                                    | Job    | Part          | Description                                                                                                                                                                                                                                             | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------------------------------------------|--------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 6                                                            | 190652 | RBWA353A04-06 | Cap<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Certificate of<br>Conformity is<br>required                          | Firmed | -       | 3/29/19  | 9 pcs          | 0 pcs             | 9 pcs   | \$1.68/pcs       | \$15.12        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |               |                                                                                                                                                                                                                                                         |        |         |          |                |                   |         |                  |                |
| 7                                                            | 191261 | HT-900-NC-09B | Filter Housing<br>Outsource4<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1) -Issue P/O<br>to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 3/29/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$1.68/pcs       | \$6.72         |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |               |                                                                                                                                                                                                                                                         |        |         |          |                |                   |         |                  |                |
| 8                                                            | 190735 | 647.4212      | Plate<br>Issue P/O to ATG :<br>1-<br>Black Anodize as<br>per Dwg 647.4200                                                                                                                                                                               | Firmed | -       | 3/29/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$1.68/pcs       | \$16.80        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |               |                                                                                                                                                                                                                                                         |        |         |          |                |                   |         |                  |                |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042956



### Items

| Line Item                                                    | Job    | Part                | Description                                                                                                                                                                                                                                                                        | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------------------------------------------|--------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 9                                                            | 191740 | RBE350A93-3302-02-1 | Handle<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>As Per Dwg<br>RBE350A93-3302-<br>02-1 Rev. 11<br>-Certificate of<br>Conformity is<br>required | Firmed - |         | 3/29/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$1.68/pcs       | \$16.80        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |                     |                                                                                                                                                                                                                                                                                    |          |         |          |                |                   |         |                  |                |
| 10                                                           | 192223 | SWA6A-700B          | Wire Clamp, 1/2 X 1-<br>3/8 X 1-1/4<br>-Issue<br>P/O;<br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Material type;<br>6061T6<br>-Certificate of<br>Conformity is<br>required                                                          | Firmed - |         | 3/29/19  | 39 pcs         | 0 pcs             | 39 pcs  | \$1.59/pcs       | \$62.01        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |                     |                                                                                                                                                                                                                                                                                    |          |         |          |                |                   |         |                  |                |
| 11                                                           | 189281 | RBE703A95-0505-00-1 | Quill<br>-Issue P/O: PO<br><br>-ANODIZE COLOR<br>RED, PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2, Water<br>sealant<br>As Per Dwg<br>RBE703A95-0505-<br>00-1 Rev. 9<br>-Certificate of<br>Conformity is<br>required                                                                   | Firmed - |         | 3/29/19  | 22 pcs         | 0 pcs             | 22 pcs  | \$1.59/pcs       | \$34.98        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>RED   |        |                     |                                                                                                                                                                                                                                                                                    |          |         |          |                |                   |         |                  |                |



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# PURCHASE ORDER

## PO042956



### Items

| Line Item                                                     | Job    | Part                 | Description                                                                                                                                                                                                      | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|---------------------------------------------------------------|--------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 12                                                            | 191749 | RBE350A94-3700-C-05  | Bottom<br>-Issue P/O: PO<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>As Per Dwg RBE350A94-3700-C-05 Rev. 6<br>-Certificate of Conformity is required                          | Firmed - |         | 3/29/19  | 34 pcs         | 0 pcs             | 34 pcs  | \$1.59/pcs       | \$54.06        |
| Line Item Note ** need back March 29,2019 **<br>RED<br>189348 |        |                      |                                                                                                                                                                                                                  |          |         |          |                |                   |         |                  |                |
|                                                               |        |                      |                                                                                                                                                                                                                  | Firmed - |         | 3/29/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$1.59/pcs       | \$15.90        |
| Sub Total:                                                    |        |                      |                                                                                                                                                                                                                  |          |         |          | 44             | 0                 | 44      |                  | \$69.96        |
| 13                                                            | 190770 | RBT18601             | Main Rotor Swashplate<br>ReGreasing Tool<br>-Issue P/O to GROUPE ALTECH; PO<br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type;<br>-Certificate of Conformity is required | Firmed - |         | 3/29/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$1.59/pcs       | \$7.95         |
| Line Item Note ** need back March 29,2019 **<br>RED           |        |                      |                                                                                                                                                                                                                  |          |         |          |                |                   |         |                  |                |
| 14                                                            | 191121 | RBE332A94-3400-03-10 | Block<br>-Issue P/O;<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required                                             | Firmed - |         | 3/29/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$1.59/pcs       | \$7.95         |





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# PURCHASE ORDER

## PO042956



### Items

| Line Item                                    | Job | Part | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|----------------------------------------------|-----|------|-------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item Note ** need back March 29,2019 ** |     |      |             |        |         |          |                |                   |         |                  |                |
| RED                                          |     |      |             |        |         |          |                |                   |         |                  |                |

Grand Total: \$358.44

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

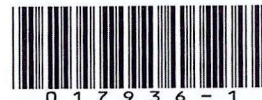
A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 3/25/19 4:09 PM dart.Lussier.Patrick



# Certificat de Conformité / Certificate of Compliance



0 1 7 9 3 6 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupealtech.com

## Bon de Livraison / Packing Slip

### 017936- 1

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax: .

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                            | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |  |
|------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|--|
| 28-Mar-2019                  |                                                                            | Shankar Anand                                                                                       |                                                | 042956                                                |                 |                   |               |                        |  |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | Quantités / Quantities |  |
|                              |                                                                            |                                                                                                     |                                                |                                                       |                 |                   |               | À venir/<br>Back Order |  |
| 1                            | RBE000-117-9<br>Rev.                                                       | RBE000-117-9<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1                         | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |  |
| 2                            | RBE1X54-176-875<br>Rev.                                                    | RBE1X54-176-875<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1                      | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |  |
| 3                            | RBWA353A04-01<br>Rev.                                                      | RBWA353A04-01<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-8625F TYPE 2 CLASS 1                          | ANODIZE<br>CH                                  | 9                                                     | 9               | 0                 | 0             | 0                      |  |
| 4                            | RBEVR-L11-0010-004-B-1<br>Rev.                                             | RBEVR-L11-0010-004-B-1<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1               | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |  |
| 5                            | RBE1X25-166-857-1<br>Rev.                                                  | RBE1X25-166-857-1<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1                    | ANODIZE<br>CH                                  | 6                                                     | 6               | 0                 | 0             | 0                      |  |
| 6                            | RBWA353A04-06<br>Rev.                                                      | RBWA353A04-06<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                        | ANODIZE<br>CH                                  | 9                                                     | 9               | 0                 | 0             | 0                      |  |
| 7                            | HT-900-NC-09B<br>Rev.                                                      | HT-900-NC-09B<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                        | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |  |
| 8                            | 647.4212<br>Rev.                                                           | 647.4212<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                             | ANODIZE<br>CH                                  | 10                                                    | 10              | 0                 | 0             | 0                      |  |
| 9                            | RBE350A93-3302-02-1<br>Rev.                                                | RBE350A93-3302-02-1<br>ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2<br>WATER SEALANT                | ANODIZE<br>CH                                  | 10                                                    | 10              | 0                 | 0             | 0                      |  |
| 10                           | SWA6A-700B<br>Rev.                                                         | SWA6A-700B<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                           | ANODIZE<br>CH                                  | 39                                                    | 39              | 0                 | 0             | 0                      |  |
| 11                           | RBE703A95-0505-00-1<br>Rev.                                                | RBE703A95-0505-00-1<br>01 -ANO-RED [ANODIZE RED]<br>PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT | ANODIZE<br>CH                                  | 22                                                    | 22              | 0                 | 0             | 0                      |  |
| 12                           | RBE350A94-3700-C-05<br>Rev.                                                | RBE350A94-3700-C-05<br>01 -ANO-RED [ANODIZE RED]<br>PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT | ANODIZE<br>CH                                  | 44                                                    | 44              | 0                 | 0             | 0                      |  |

DAS  
68  
9-89





# Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**017936- 1**

Livré à / Ship to

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 HAWKESBURY, ON, K6A1K7  
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

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1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA

BUYER:

|                              |                                                                            |                                                                                            |                                                |                   |                                                       |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------|-------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                   | Transport / No de Compte<br>Courier / Acc. No. |                   | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
| 28-Mar-2019                  |                                                                            | Shankar Anand                                                                              |                                                |                   |                                                       | 042956          |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                       |                                                | CATG.<br>U/M      | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 13                           | RBT18601<br>Rev.                                                           | RBT18601<br>01 -ANO-RED [ANODIZE RED]<br>MIL-A-8625 TYPE 2 CLASS2                          |                                                | ANODIZE<br><br>CH | 5                                                     | 5               | 0                 | 0             | 0                      |
| 14                           | 3400-03-10<br>Rev.                                                         | 3400-03-10<br>01 -ANO-RED [ANODIZE RED]<br>PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT |                                                | ANODIZE<br><br>CH | 5                                                     | 5               | 0                 | 0             | 0                      |

### Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.